

# SBR-30M, 30" 3 IN 1 SHEAR, BRAKE AND ROLL

756031

JET innovation allows machine shop professionals the ability to perform several vital tasks with a single compact machine. The Combination Shear, Brake and Roll handles the jobs of three separate machines, adding tremendous versatility to your metal forming operation, without crowding the shop floor. This high-quality triple threat is backed by the JET industry leading Two Year Warranty



## FEATURES

- Combination shear, brake and roll in one compact machine (Shown with optional stand)
- Right or left hand operation
- Shear can be used for mild steel, aluminum, brass, copper, lead, plastic and zinc
- Brake is equipped with easily removable fingers that permit angle, channel, box and other complex bending operations
- Slip rolls are precision turned and ground with wire grooves
- Spring-loaded work hold down
- Back gauge
- Dual edge shear blade

## SPECIFICATIONS

Style (Type)	Combination
Mild Steel Capacity (Gauge)	20
Shearing Capacity (Gauge)	20
Bending Capacity (Gauge)	20
Rolling Capacity (Gauge)	20
Size of Slip Roll (L x Dia.) (In.)	30 x 1-1/2
Width of Upper Dies (In.)	1, 2, 3, 4, 4, 6, 10
Upper Die Height (In.)	4-3/4
Minimum Forming Radius (In.)	3/4
Wire Grooves (In.)	1/8, 3/16, 1/4
Base Dimensions (L x W x H) (In.)	14-1/2 x 32-3/8
Overall Dimensions (L x W x H) (In.)	40 x 16 x 24
Weight (Lbs.)	290
Overall Dimensions (H x W x D) (In.)	



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