

354221 : J-2221VS 20" VARIABLE SPEED DRILL PRESS 2HP, 115/230V, 1PH



The J-2221VS 20" Variable Speed Drill Press is an industrial machine with a 2HP motor. It boasts a variable spindle speed, external MT-3, 6" quill travel, massive 3" quill diameter, and a heavy-duty cast iron design. The table rotates 360 degrees around the column over the machined T-slotted base.

Features and Benefits

- Variable spindle speeds from 300 to 2000 RPM
- External #3 Morse Taper
- Front mounted positive control depth stop
- 6" Quill travel
- Massive 3" quill diameter

Accessories

- 5508071 Coolant System, 1/8HP, 220/440V, 3PH
- 5512104 Coolant System, 1/8HP, 115/220V, 1PH
- 561702 TDC-375, Taper Mount Drill Chuck 0-3/8" x JT-2
- 561704 TDC-500, Taper Mount Drill Chuck 0-1/2" x JT-6
- 561706 TDC-501, Taper Mount Drill Chuck 0-1/2" x JT-33



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Specification	Value	
Part Number	354221	
Motor	2 HP, 1 Ph, 115/230V, Prewired 115V	
Number of Spindle speeds	Variable	
Range of Spindle Speeds (RPM)	300 to 2000	
Spindle Taper	MT-3	
Quill Diameter (in.)	3	
Max Distance Spindle to Table (in.)	30-1/4	
T-Slots Number and Size (in.)	2 x 5/8	
T-Slot Centers (in.)	7-7/16	
Work Table Weight Capacity (lbs.)	176	
Column Diameter (in.)	4-1/2	
Base Dimensions (LxWxH/ in.)	27-1/2 x 19-1/4 x 6	
Drilling Capacity Cast Iron (in.)	1-1/4	
Drilling Capacity Mild Steel (in.)	1	
Tapping Capacity Cast Iron (in.)	3/4	
Tapping Capacity Mild Steel (in.)	5/8	
Quill Travel (in.)	6	
Table Size (in.)	18-1/8 X 14-3/4	
Distance Column to Spindle (in.)	10-7/16	
Spindle Distance to Base (in.)	43-5/16	
Base Work Table (in.)	14-3/4 x 11-13/16	
Table Travel (in.)	18	
Max Distance - Spindle to Table (in)	30-1/4	
Spindle Travel (in.)	6	
Base Slots Number & Size (in.)	2 x 5/8	
Swing (in.) (2)	20	
Table Dimensions	18-1/8 x 14-3/4	
Web Description	J-2221VS 20" VARIABLE SPEED DRILL PRESS 2HP, 115/230V, 1PH	
Model Number	J-2221VS	
Brand	Jet	
Overall Dimensions	34-1/4 X 27 X 77-1/4	
Height	72	inch
Width	24.5	inch
Length	37	inch
Net Weight	715	pound



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