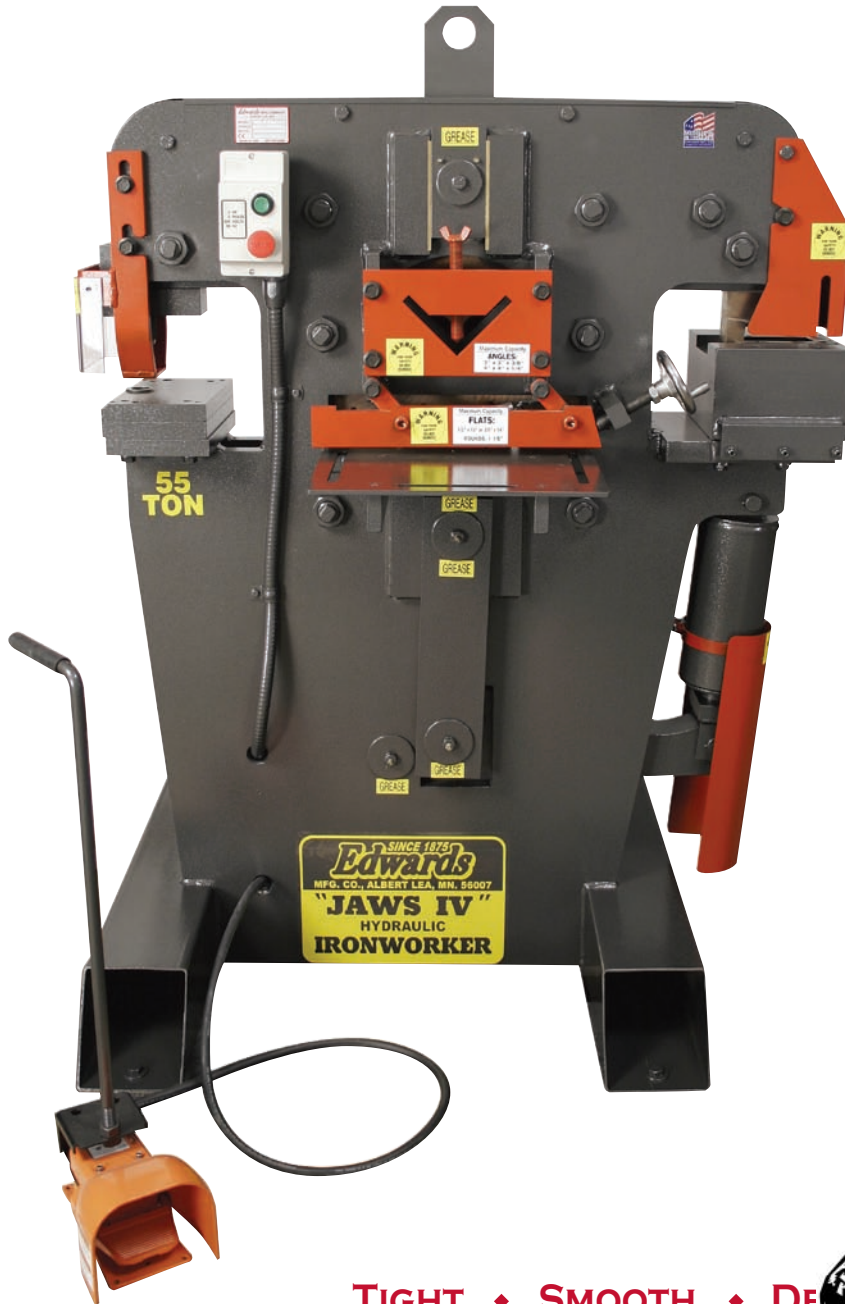


**Edwards**  
Manufacturing Co. Est. 1875

# 55 TON "JAWS IV" IRONWORKER



**4 AVAILABLE STATIONS**

**UNIVERSAL OPEN  
TOOLING STATION**

**OUR BEST SELLER!**

- ◆ P u n c h ◆
- ◆ N o t c h ◆
- ◆ S h e a r ◆
- ◆ B r a k e ◆
  
- ◆ F l a t s ◆
- ◆ R o u n d s ◆
- ◆ A n g l e s ◆

**TIGHT ◆ SMOOTH ◆ DE**



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**SCOTT**  
MACHINERY

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Email: [sales@scottmachinery.com](mailto:sales@scottmachinery.com)  
4700 Lang Avenue, Suite D  
McClellan, CA 95652

[WWW.EDWARDSIRONWORKER.COM](http://WWW.EDWARDSIRONWORKER.COM)

# 55 TON IRONWORKER

## PUNCHING

Maximum Capacity ..... 1-1/16" dia. in 5/8" plate  
Work Height ..... 37-1/2"

## FLAT BAR SHEAR

Maximum Width ..... 1/2" x 12" or 3/8" x 14"  
Maximum Thickness ..... 3/4" x 4"  
Maximum Round Capacity ..... 1-1/8"  
Maximum Square Capacity ..... 1-1/8"  
Work Height ..... 35-3/8"

## ANGLE SHEAR

Maximum Size ..... 4" x 4" x 1/4" or 3" x 3" x 3/8"  
Work Height ..... 40"

## OPEN STATION SPECIFICATIONS

Throat Depth ..... 7"  
Open Height ..... 8"  
Shut Height ..... 6-3/4"  
Stroke ..... 1-1/4"

## TOOLING OPTIONS & ACCESSORIES

Oversized Punching Assembly,	Back Gauge, Gauging Table,
Coper Notcher (shown),	Magnetic Squaring Arm,
Angle Notcher, Pipe Notcher,	Pedestal Die Table, Magna Light,
Brake, Multi Shear, Rod Shear,	Urethane Stripper
241 Tooling	Electric Stroke Control

## GENERAL SPECIFICATIONS

Rated Capacity..... 55 Ton  
Throat Depth ..... 7"  
Open Height ..... 8-1/8"  
Shut Height ..... 6-7/8"  
Stroke ..... 1-1/4"  
Cycle Time ..... 2 sec.  
Electric Motor Standard ..... 5 HP, 3 Phase, 208/240 v, 1725 rpm, 14 amp  
Electric Motor Option ..... 5 HP, 3 Phase, 440/480 v or 575 v, 7 amp  
5 HP, 1 Phase, 208/240 v, 1725 rpm, 26 amp  
Hydraulic Pump Size ..... 3-1/2 gpm - single stage  
Valve Pressure..... 3000 psi  
Reservoir ..... 7 gallons  
Cylinder ..... 2-1/2" Ram  
Dimensions: base ..... 36" x 42-1/2"  
height ..... 57"  
shipping weight ..... 2250 pounds



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