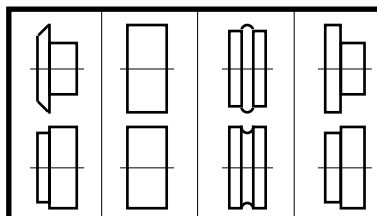


**AMERECON** Trimming and Beading Machines offer capacities and throat depths that are larger than those of other machines, but at prices that are much more affordable. There are three models, each equipped with a two speed brake-motor for optimum usage and safety. The four sets of rolls shown below are included as standard equipment and other sets are available as options. The machines are CE certified for meeting stringent international standards for design, production and safety.

MODEL	T/B-1.2	T/B-2.5	T/B-4
Body Construction	Cast-Iron	Steel	Steel
Capacity: Mild Steel	18 ga. (.047")	13 ga.+ (.098")	5/32"(.157")
Throat Depth	9-3/4"	15-3/4"	19-5/8"
Lower Roll Adjustable	✓	✓	✓
Diameter of Shafts	1.65"	2.24"	3.37"
Diameters of Shafts (where rolls are mounted)	1.02"	1.37"	1.97"
Length of Shafts	5.11"	11.61"	15.75"
Centerline Distances Between Shafts Maximum - Minimum	2.83" - 2.44"	4.52" - 4.09"	5.51" - 4.96"
Shaft Center Space	2.5"	3.5"	5.1"
Adjustable Guide Plate	✓	✓	✓
Diameter of Standard Rolls	2.44"	4.09"	4.96"
Standard Rolls Sets	4	4	4
Rolling Speeds, 2, RPM	32/64	16/32	12/24
Maximum Length of Flange that can be formed	5/16"	3/4"	3/4"
Motor - 3/60/220 - HP	1	2	3
Dual Foot Control	✓	✓	✓
Cabinet Base	✓	✓	✓
Length x Width	36" x 18"	57" x 16"	61" x 20"
Weight, lbs.	245	835	1100

All data are approximate; and data and design are subject to correction or change without prior notice.

**STANDARD ROLLS**

**SCOTT**  
MACHINERY

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