

**Edwards**  
Manufacturing Co. Est. 1875

# 120 TON "JAWS V" IRONWORKER

5 AVAILABLE STATIONS

UNIVERSAL OPEN TOOLING CAVITY

ELECTRIC FOOT PEDAL STANDARD

ELECTRIC STROKE STANDARD

24" BAR SHEAR

THE POWERHOUSE!

◆ P u n c h ◆  
◆ N o t c h ◆  
◆ S h e a r ◆  
◆ B r a k e ◆

◆ F l a t s ◆  
◆ R o u n d s ◆  
◆ A n g l e s ◆

**SCOTT**  
M A C H I N E R Y

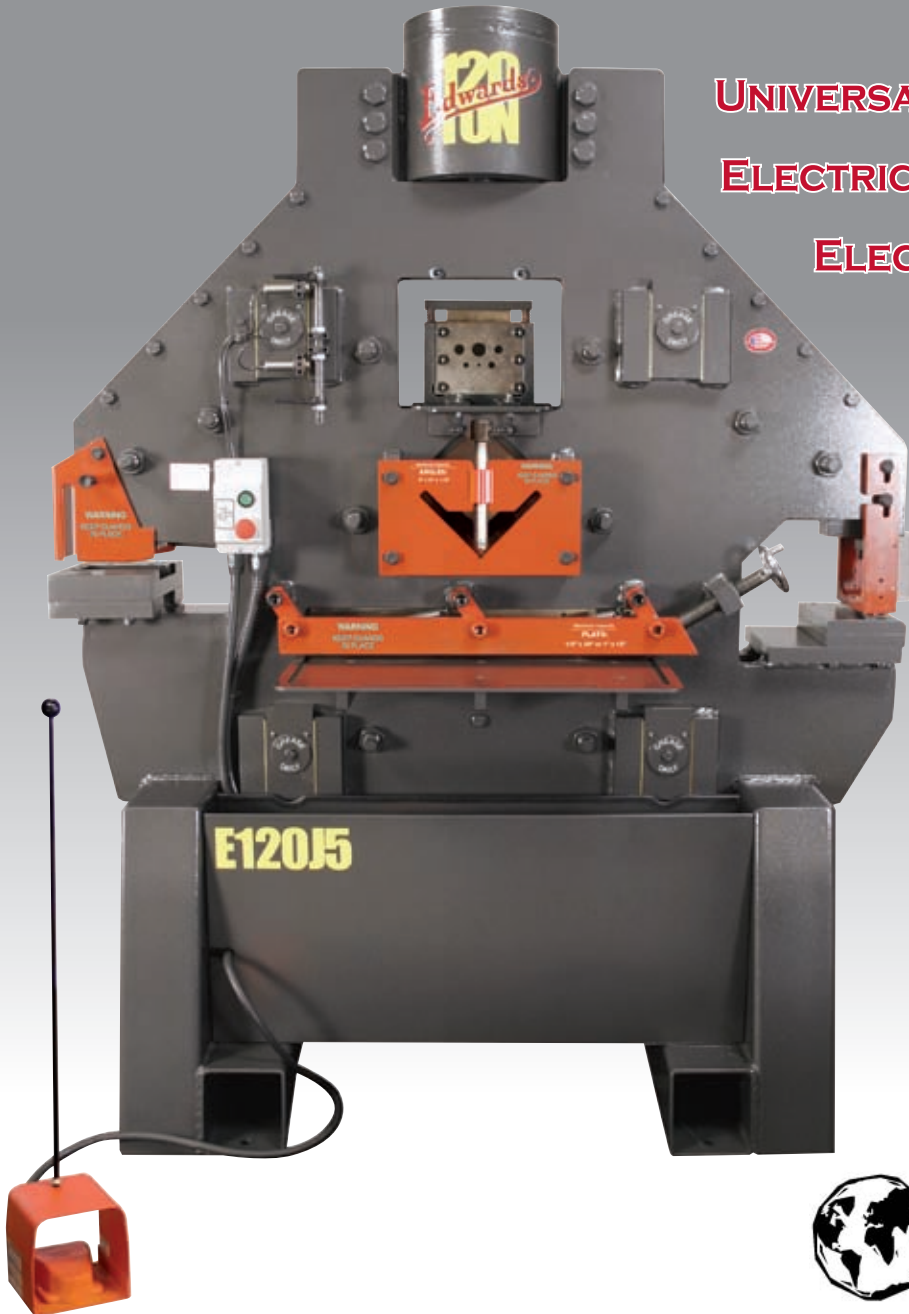
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TIGHT ◆ SMOOTH ◆ I



# 120 TON IRONWORKER

## PUNCH

Maximum Capacity ..... 1-1/2" dia. in 1" plate  
Work Height ..... 36-5/8"

## FLAT BAR SHEAR

Maximum Width ..... 1/2" x 24"  
Maximum Thickness ..... 1" x 12"  
Maximum Round Capacity ..... 1-1/4"  
Maximum Square Capacity ..... 1-1/4"  
Work Height ..... 33-3/4"

## ANGLE SHEAR

Maximum Size ..... 6" x 6" x 1/2"  
Work Height ..... 41"

## COPER/NOTCHER

Maximum Capacity ..... 3" x 6" x 1/2"  
Work Height ..... 40"

## OPEN CAVITY

Specifications ..... 11-3/4" wide x 9" tall  
Work Height ..... 51-3/4"

## TOOLING OPTIONS & ACCESSORIES

Oversized Punching Assembly,	Back Gauge, Gauging Table,
Angle Notcher, Pipe Notcher,	Magnetic Squaring Arm,
Brake, Multi Shear,	Pedestal Die Table, Magna Light,
Rod Shear (shown),	Urethane Stripper,
241 Punch Assembly	94° Top Angle Blade

## GENERAL SPECIFICATIONS

Rated Capacity ..... 120 Ton	Hydraulic Pump Size ..... 24 gpm
Throat Depth ..... 11"	Valve Pressure ..... 4500 psi
Open Height ..... 9-1/8"	Reservoir ..... 17 gallons
Shut Height ..... 7"	Cylinder ..... 2-3/4" ram
Stroke ..... 2-1/2"	Dimensions: base ..... 60" x 60"
Electric Motor Standard ..... 10 HP, 3 Phase, 26 amp 208/240 v, 1725 rpm	height ..... 84"
Electric Motor Options ..... 10 HP, 3 Phase, 13 amp	shipping weight 5500 pounds



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