



Model No. 20 & No. CTL 20



No. 20 Portable Punch



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Heavy Duty Portable Punches are for heavy punching requirements. They operate through ball bearing action and rotary operating motion. While considered portable, they are equally adept as stationary bench mounted tools.

- Maximum Rated Capacities:
No. 20 and CTL 20 - 20 tons
- Rotary Ball Bearing Operation
(360° equals 1/2-inch punch movement)

These tools offer punching capacities to meet heavier job requirements, and greater versatility in punching flat sheets and angles.

No. 20 and No. CTL20 are similar, except that the frame around the die pocket of the CTL20 is machined to allow punching close to the web of angle iron (9/16" from web to center of hole).

Options for these tools include a ratchet attachment (for No. 20 and No. CTL20) to permit operation in close quarters, pipe handles to provide adequate leverage with minimal effort.



No. 119 Ratchet Attachment











Ordering Guide	Catalog No.		Shipping Weight	
	No. 20	No. CTL 20	No. 20	No. CTL 20
Heavy Duty Punch	130030200*	130030201*	25	25
Ratchet Attachment	138031190	138031190	4-1/2	4-1/2
Coupling Nut Wrench	330000520	330000520		
48" Pipe Handle	138032026	138032026	4	4

* Includes one 1/2" round punch and die. No substitutions.



No. 20 Punch & Die

Punches and Dies

	 Type O	 Type M	 Type N	 Type P	 Type R	 Type S	 Type T	 Type D
No. 20	1/8 - 13/16	1/8 x 1/4- 1/2 x 11/16	1/8 x 1/4- 3/8 x 9/16	1/8 x 1/4- 1/2 x 11/16	1/8 - 9/16	3/16 - 19/32	3/16 - 19/32	3/16 x 1/8- 11/16 x 5/8
No. CTL 20	1/8 - 9/16	1/8 x 1/4- 7/16 x 1/2	1/8 x 1/4- 5/16 x 3/8	1/8 x 1/4- 7/16 x 1/2	1/8 - 11/32	3/16 - 13/32	3/16 - 13/32	3/16 x 1/8- 9/16 x 1/2

Note: When ordering irregular shaped punches and dies for these tools, a guide/stripper must also be ordered to maintain the critical alignment of the punch.

