

# GHB-1340A, GEAR HEAD BENCH LATHE

321357A

JET geared head bench lathes feature an enclosed gearbox for smooth, quiet operation. Precision roller bearings support the hardened and ground spindle resulting in tight tolerances. Each JET Lathe comes loaded with features you've come to expect, all backed by the industry leading JET Two Year Warranty.



## FEATURES

- Image shown with optional bench, p/n 321443AK
- Enclosed gearbox design provides smooth, quiet operation
- Fast, easy speed changes
- Hardened and ground gears are featured in the headstock and gearbox
- D1-4 spindle is precision ground for accuracy and supported by high quality tapered roller bearings
- Headstock is constantly oiled during operation
- Gear box gives wide inch threading and feed capabilities with no gear changes
- V-way bed is induction hardened and ground
- Gap bed section provided for large diameter work
- Independent leadscrew and feed rod
- Spindle actuation control is apron mounted
- Compound and cross slide have backlash elimination
- Adjustable gibs are incorporated in the carriage and slideways
- Tailstock may be offset for turning tapers and includes an inch-metric graduated quill
- Oil pan included
- Tolerance test certificate included
- 6" 3-jaw direct mount chuck with top reversing jaws
- 8" 4-jaw chuck
- 12" face plate
- Steady and follow rest
- Four-way tool post
- Metric change gear
- Splash guard
- Centers and headstock center sleeve
- Threading dial
- Tool box with tools



*Providing Solutions*

Tollfree Ph 888-906-4350  
Email: [sales@scottmachinery.com](mailto:sales@scottmachinery.com)

[www.scottmachinery.com](http://www.scottmachinery.com)

5209 Luce Avenue, Bldg. 243-B, McClellan, CA 95652



## JET RED ASSURANCE 2-YEAR WARRANTY

JET warrants every product it sells. If one of our tools needs service or repair, one of our Authorized Service Centers located throughout the United States can give you quick service. In most cases, any of these JPW Industries Authorized Service Centers can authorize warranty repair, assist you in obtaining parts, or perform routine maintenance and major repair on your JET tools. For the name of an Authorized Service Center in your area call 1-800-274-6848.

STAND BEHIND YOUR WORK™



550+ SERVICE CENTERS NATIONWIDE

INDUSTRY-LEADING WARRANTIES

EXPERT TECHNICAL SERVICE

# GHB-1340A, GEAR HEAD BENCH LATHE

321357A

## SPECIFICATIONS

Size	13 x 40
Swing Over Bed (In.)	13
Swing Over Cross Slide (In.)	7-25/32
Swing Through Gap (In.)	18-3/4
Length of Gap (In.)	8
Distance Between Centers (In.)	40
Spindle Bore (In.)	1-3/8
Spindle Mount	D1-4
Spindle Taper with Sleeve	MT-5 (MT-3)
Number of Spindle Speeds	8
Range of Spindle Speeds (RPM)	70 - 2,000
Number of Longitudinal and Cross Feed Rates	40
Range of Longitudinal Feeds (IPR)	.0018 - .0374
Range of Cross Feeds (IPR)	.0006 - .0130
Number of Inch Threads	38
Range of Inch Threads (TPI)	3-1/2 - 80
Number of Metric Threads	23



  
*Providing Solutions*  
Tollfree Ph 888-906-4350  
Email: sales@scottmachinery.com  
[www.scottmachinery.com](http://www.scottmachinery.com)  
5209 Luce Avenue, Bldg. 243-B, McClellan, CA 95652

STAND BEHIND YOUR WORK™



550+ SERVICE CENTERS NATIONWIDE

INDUSTRY-LEADING WARRANTIES

EXPERT TECHNICAL SERVICE

# GHB-1340A, GEAR HEAD BENCH LATHE

321357A

## FULL SERIES

STOCK NO	MODEL NO	SIZE	DIGITAL READOUT	ACCESSORY 1	ACCESSORY 2	ACCESSORIES
331440	GH-1440B					
323442	GH-1440B			Taper Attachment		
323440	GH-1440B		Acu-Rite VUE			
323444	GH-1440B		Acu-Rite VUE	Taper Attachment		
323446	GH-1440B		Newall DP500			
323448	GH-1440B		Newall DP500	Taper Attachment		
321101AK	GHB-1340A	13 x 40				Stand
321357A	GHB-1340A	13 x 40				
321119	GHB-1340A	13 x 40		Taper Attachment		
321124	GHB-1340A	13 x 40			Collet Closer	
321129	GHB-1340A	13 x 40		Taper Attachment	Collet Closer	
321103	GHB-1340A	13 x 40	ACU-RITE VUE			
321103AK	GHB-1340A	13 x 40	ACU-RITE VUE			Stand
321102	GHB-1340A	13 x 40	ACU-RITE VUE		Collet Closer	
321226	GHB-1340A	13 x 40	ACU-RITE VUE	Taper Attachment	Collet Closer	
321122	GHB-1340A	13 x 40	ACU-RITE 200S			
321125	GHB-1340A	13 x 40	ACU-RITE 200S		Collet Closer	
321123	GHB-1340A	13 x 40	ACU-RITE 200S	Taper Attachment		
321127	GHB-1340A	13 x 40	ACU-RITE 200S	Taper Attachment	Collet Closer	
323131	GHB-1340A	13 x 40	Newall DP500			
323581	GHB-1340A	13 x 40	Newall DP500		Collet Closer	
323115	GHB-1340A	13 x 40	Newall DP500	Taper Attachment		



**SCOTT**  
MACHINERY

*Providing Solutions*

Tollfree Ph 888-906-4350  
Email: sales@scottmachinery.com

[www.scottmachinery.com](http://www.scottmachinery.com)

5209 Luce Avenue, Bldg. 243-B, McClellan, CA 95652

STAND BEHIND YOUR WORK™



550+ SERVICE CENTERS NATIONWIDE

INDUSTRY-LEADING WARRANTIES

EXPERT TECHNICAL SERVICE

# GHB-1340A, GEAR HEAD BENCH LATHE

321357A

## FULL SERIES

STOCK NO	MODEL NO	SIZE	DIGITAL READOUT	ACCESSORY 1	ACCESSORY 2	ACCESSORIES
321131	GHB-1340A	13 x 40	Newall DP700			
321581	GHB-1340A	13 x 40	Newall DP700		Collet Closer	
321115	GHB-1340A	13 x 40	Newall DP700	Taper Attachment		
321104	GHB-1340A	13 x 40	Newall DP700	Taper Attachment	Collet Closer	
321236	GHB-1236					
323233	GHB-1236					
323230	GHB-1236					
323235	GHB-1236		Acu-Rite 200S			
323231	GHB-1236		Newall DP700			
323238	GHB-1236		Newall DP700			



**SCOTT**  
M A C H I N E R Y

*Providing Solutions*

Tollfree Ph 888-906-4350  
Email: sales@scottmachinery.com

[www.scottmachinery.com](http://www.scottmachinery.com)

5209 Luce Avenue, Bldg. 243-B, McClellan, CA 95652

STAND BEHIND YOUR WORK™



550+ SERVICE CENTERS NATIONWIDE

INDUSTRY-LEADING WARRANTIES

EXPERT TECHNICAL SERVICE