

R-M55

Roll Bender
Manually Powered

SPECIFICATIONS

Capacity	Size	Min Diameter
Pipe	2" (Sch. 40)	40"
Round Tube	2.75" (.083")	60"
Square Tube	2" (.083")	48"
Angle Iron	2" (.250")	28"
Solid Square	1.375"	20"
Solid Round	1.375"	20"
Flat Bar		
Easy Way	4" (.5")	20"
Hard Way	2.25" (.375")	20"
Roll Adjustment	Manual	
Pinch	Single	
Shaft Diameter	1.968"	
Roll Diameter		
Upper	5.827"	
Lower	5.827"	
Shaft Center Distance (Lower Rolls)	13.12"	
Driven Rolls	2	
Digital Readout	N/A	
Speeds	13.6-27.2 rpm (Variable)	
Motor	2 HP	
Power Requirement	220V / Single-phase	
Shipping Dimensions (L / W / H)	60" / 44" / 68"	
Shipping Weight	925 Lbs	

Specifications subject to change without notice.

- Spheroid cast iron frame
- Two rolls are powered
- Rolls are hardened
- Rolls shafts are special steel material hardened and ground
- Standard rolls
- Guide rolls
- Horizontal and vertical working position
- Foot pedal control
- Inverter-driven variable speed
- Overload protection



Variable speed control



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24 Ring & Angle Roll Benders