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(NEW) JET GH-1640ZX Engine Lathe with 2”Bore



Features:

- ISO 9001 certified manufacturer
- Universal gearbox allows inch, metric, diametral and module pitch threads, no gear change required
- Chrome molybdenum headstock gears are hardened, ground and shaved
- Removable gap allows up to 20-7/8-in diameter work
- One piece cast iron base absorbs vibration allowing heavier cuts
- High quality ANSI Class 50 wear resistant cast iron bed ways are hardened and ground
- D1-6 spindle is precision ground for accuracy and supported by high quality spindle bearings
- Attractive chrome control levers, dials and knobs complete this impressive package

Includes:

- GH-1640ZX Lathe with 2-in Bore - 321850
- 6-in Direct Mount Scroll Chuck with Top Reversing Jaws
- 8-in 4-Jaw Chuck
- Face Plate
- Steady and Follow Rest
- 4-Way Tool Post
- Micro-Carriage Bed Stop
- Coolant System
- Full Length Splash Guard
- Halogen Work Lamp

Motor Type:	Three Phase
Horsepower:	7.5
Voltage:	230V/460V
Pre-Wired:	230V
Spindle Bore:	2-in
Spindle Mount:	D1-6
Number of Spindle Speeds:	12
Range of Spindle Speeds:	42 - 1,800 RPM
Number of Inch Threads:	61
Range of Inch Threads:	1-5/8 - 72 TPI
Number of Longitudinal and Cross Feeds:	122
Range of Longitudinal Feeds:	0.0015 - 0.0913 in/rev.
Range of Cross Feeds:	0.0006 - 0.0365 in/rev.
Width of Bed:	12-1/4-in
Swing Over Bed:	16-in
Swing Through Gap:	20-7/8-in
Compound Slide Travel:	3-5/16-in
Cross Slide Travel:	8-1/4-in
Swing Over Cross Slide:	7-5/8-in
Spindle Taper with Sleeve:	MT-6 (MT-4)
Maximum Tool Size:	25/32-in x 25/32-in
Carriage Travel:	39-in
Taper in Tailstock Spindle:	MT-4
Tailstock Spindle Travel:	4-3/4-in
Steady Rest Capacity:	2/5-in x 3-5/16-in
Follow Rest Capacity:	1/2-in x 3-1/8-in
Overall Dimensions:	49-in x 40-in x 94-in (H x W x L)
Weight:	4,000 lbs.



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