

HPK 100



Rolls Used	Shape	Capacity
ST	 Angle Iron, Leg Out	4" x 4" x 1/2" Ø40"
ST*	 Angle Iron, Leg In	4" x 4" x 3/8" Ø40"
ST	 Flat Bar, Easy Way	6-5/16" x 1-3/8" Ø32"
ST	 Flat Bar, Hard Way	4" x 3/4" Ø40"
ST	 Square Bar	2-3/8" Ø30"
ST	 T-Iron, Leg Out	4" x 7/16" Ø40"
ST	 T-Iron, Leg In	3-1/2" x 3/8" Ø40"
ST**	 Channel, Leg Out	6-5/16" Ø32"
ST**	 Channel, Leg In	6-5/16" Ø32"
SP	 Round Bar	3" Ø32"
SP	 Tube Round	5" x 12 ga. Ø56"

Rolls Used	Shape	Capacity
ST**	 Tube Square	3-1/8" x 3-1/8" x 3-1/16" Ø60"
ST**	 Tube Rectangular	4" x 1-1/2" x 5/32" Ø52"
ST	 Pipe	4" Sch. 40 Ø40"
Dia. of Rolls, Upper/Lower		12.4"
Driven Rolls		3
Rolling Speed, FPM		23
Rolls Adjustment		Hydraulic
Working Plane		Horizontal/Vertical
Motor HP		10
Approx. Weight - lbs.		8800
Approx Overall Size		58" x 79" x 67"

Many specifications can be modified on request; additional cost may apply. All data is approximate, and data and design are subject to correction or change without prior notice.

Angle & Shape Bending Rolls

Hydraulic, Double-Pinch Type



STANDARD FEATURES

- Steel-Welded Construction Frame
- Three Rolls are Motor Driven
- Rolls are Hardened
- Rolls Shafts are Special Steel, Hardened and Ground
- Standard Rolls Handle Many Shapes
- 3-Axis Manual Leg-In Guide Rolls
- 2 Electronic Digital Readouts (LED)
- Mobile Control Console with Push Button Controls and Digital Readouts



- Horizontal and Vertical Working Positions

OPTIONAL EQUIPMENT

- Pipe/Tube/Shape Bending Rolls
- Infinitely Variable Rolling Speeds
- Hydraulic 3- Axis Leg-In Guide Rolls
- NC Control