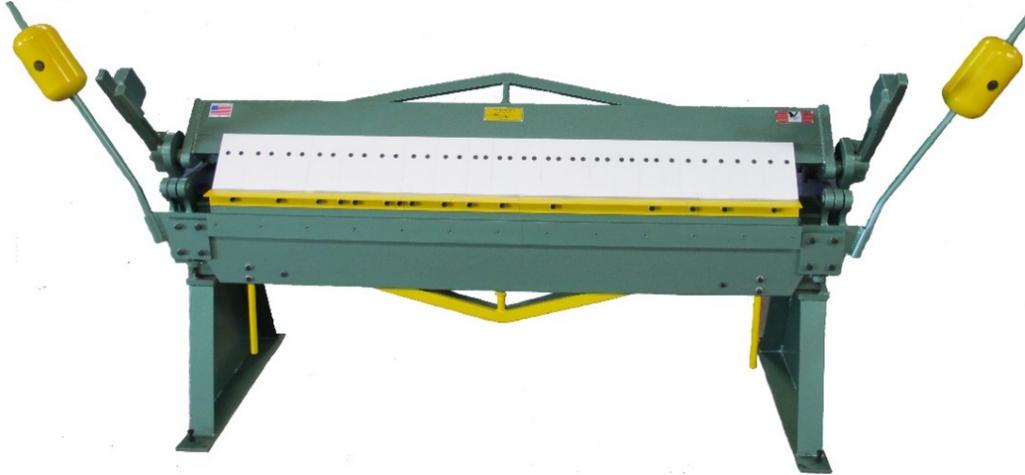


TK 616 Universal Brake

An incredibly universal hand brake. Featuring box & pan fingers up top and segmented, relocatable bend apron tooling below. Perfect for complex parts to include flange down bends, transverse duct forming & much more. With strategically positioned counter weights this brake makes for easy and smooth manual bending



Specifications

- Capacity with lower tooling flanges: 72" x 16 gauge (1.6mm)
- Capacity without lower tooling flanges, 72" x 20 gauge (1.0mm)
- Lift of beam: 1.5" (38.1mm)
- Front to back ram adjustment: 1/2" (13mm)
- A minimum reverse bend of 5/8" (16mm)
- Min flange width: 1" (25mm)
- Finger widths: 1", 3", and 4" (50.8, 76.2, and 101.6mm)
- Lower segment tooling widths of 1", 1.5", 4", 6", 8", 12", and 20" (25, 38, 102, 203, 305, 508mm)
- Bending beam tooling (segmented) lengths of 1", 1.5", 4", 6", 8", 12", and 20" (25, 38, 102, 203, 305, 508mm)
- Maximum transverse bend in center of machine: 2" (50.8mm)
- Maximum transverse bend at end of machine: 3" (76.2)
- Footprint with counter weights: 95x38x54in (2413x965x1346x1372mm)
- A shipping weight of 2800lb (1273kg) –HERE'S THE BEEF!



Providing Solutions.

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