



# Clausing Radial Drills

## Model: CLC2500

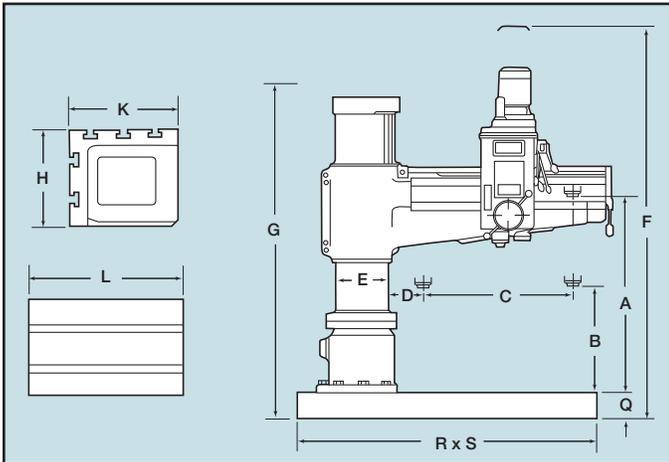
### Features and Standard Equipment:

- Equipped with hydraulic separate clamping unit. Vertical movement of arm is coordinated by an IC timer. With a single touch on push button switch, you can have the arm unclamped then move vertically, or stop then clamp automatically. Very easy to operate, and tools will always stay at the same point after tool shifting
- Gears in gear box are cooled by oil cycled by an oil pump to minimize gear wear
- Friction type disc clutch absorbs impact force caused by vertical movement of spindle, and protects all transmission units inside gear box. With quick spindle return, the clutch will help speed-up the tapping operation
- Special automatic tool eject device is supplied to allow you to change tools quickly. (No drifter is required) Special arm elevating device is provided to prevent arm from falling down abruptly after years of usage
- Coolant system
- CSA Electrics Standard ● Tool kit and manuals

### Specifications:

Model	CLC2500
<b>Working Area:</b>	
Column Sleeve Dia. (E)	21.65" (550mm)
Column Face to Spindle Center	
Maximum (D+C)	98.4" (2500mm)
Minimum (D)	19.7" (500mm)
Spindle Head Travel (C)	78.7" (2000mm)
Base Surface to Spindle End	
Maximum (A)	78.7" (2000mm)
Minimum (B)	21.6" (550mm)
Arm Vertical Travel (A-B)	39.4" (1000mm)
Arm Rotation (Right & Left)	180°
Baseplate Working Surface	86.8" x 43.4" (2205 x 1102mm)
Box Table Area	
Length (L)	39.4" (1000mm)
Width (K)	31.5" (800mm)
Height (H)	22" (560mm)
Base Dimensions	
Floor Area (R x S)	138.6" x 55.1" (3520 x 1400mm)
Height (Q)	12.6" (320mm)
<b>Drill Head:</b>	
Spindle Taper	6MT
Spindle Stroke	17.7" (450mm)
Quill Diameter	3.94" (100mm)
Number of Spindle Speeds	16
Spindle Speeds (rpm)	16-1250
Number of Steps	16
Spindle Feed Rate (in/mm)/rev.)	0.0015"(.04mm)-0.126"(3.20mm)
Spindle Drive Motor (2-speed)	10 hp (7.5 Kw)
Elevating Motor	5 hp (3.6 Kw)
Coolant Pump Motor	1/4 hp (.18 Kw)
<b>Dimensions and Weight:</b>	
Max. Machine Height (F)	157" (3990mm)
Base and Column Height (G)	151.6" (2660mm)
Shipping Dim.	
Length	158" (4000mm)
Width	63" (1600mm)
Height	151.6" (3850mm)
Net Weight	24,250 lbs. (11000kg)
Shipping Weight	27,557 lbs. (12500kg)

### Dimensions:



### Capacities:

Model	CLC2500
<b>Capacity:</b>	
Drilling	
In Steel	3.15" (80mm)
In Cast Iron	3.98" (100mm)
Tapping	
In Steel	2.56" (65mm)
In Cast Iron	2.95" (75mm)
Boring	
In Steel	6" (150mm)
In Cast Iron	10" (250mm)